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2 Note

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4 **Effect of alkyl chain length and unsaturation of the phospholipid on the**
5 **physicochemical properties of lipid nanoparticles**

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23 **Summary**

24 Previously, we have developed lipid nanoparticles (LNs) containing poorly
25 water-soluble drugs using two types of phospholipids, a neutral phospholipid (hydrogenated
26 soybean phosphatidylcholine) and a negatively-charged phospholipid
27 (dipalmitoylphosphatidylglycerol), with mean particle sizes of less than 100 nm. Here, we
28 studied the effects of alkyl chain length and unsaturation of neutral and negatively-charged
29 phospholipids on the physicochemical properties of LNs. The neutral phospholipids
30 dimyristoylphosphatidylcholine, dipalmitoylphosphatidylcholine and
31 distearoylphosphatidylcholine, having different alkyl chain lengths, were compared. The
32 mean particle size of the LNs increased with the alkyl chain length, while the concentration of
33 the drug entrapped in the LNs decreased. The particle size of all of the LNs could be
34 maintained at less than 100 nm for 1 month in cool and dark conditions, with the LNs with
35 longer alkyl chain lipids showing greater stability. In the unsaturated phospholipids, the
36 double bond in the alkyl chain of dioleoylphosphatidylcholine and
37 dierucoylphosphatidylcholine did not affect the physicochemical properties of the LNs. The
38 negatively-charged phospholipids dipalmitoylphosphatidylglycerol and
39 distearoylphosphatidylglycerol were also compared; LNs with longer alkyl chain lipids had
40 larger particle sizes and lower drug concentrations, similar to the results for neutral
41 phospholipids. We concluded that although some changes in physicochemical properties were
42 observed among LNs with different phospholipid alkyl chain lengths, this methodology was
43 general. LNs with suitable physicochemical properties could be prepared irrespective of the
44 type of phospholipids used.

45

46 **Keywords:** lipid nanoparticles; poorly water-soluble drug; phospholipid; alkyl chain

47

48 **Introduction**

49 Many candidate active pharmaceutical ingredients (APIs) in formulations show
50 poor solubility in water. To enhance the solubility of such poorly water-soluble APIs, the use
51 of nanoparticle formulations with particle sizes less than 100 nm has recently attracted
52 considerable attention in the field of pharmaceutical research.¹⁻³⁾ Recently, we successfully
53 prepared lipid nanoparticles (LNs), which had a mean particle size of approximately 50 nm
54 with a narrow particle size distribution, using wet milling, roll mixing, and high pressure
55 homogenization to form small particles.⁴⁾ The LNs improved the solubility of nifedipine (NI),
56 a poorly water-soluble drug, and improved its oral absorption of NI when NI-LNs were
57 administrated to rats.⁵⁾ NI-LNs showed excellent long-term stability in suspension for
58 approximately 4 months in cool and dark conditions, and freeze-drying techniques combined
59 with sugar as a cryoprotectant allowed the preparation of LNs with a good aqueous
60 re-dispersibility.^{6,7)} NI-LNs lyophilized with trehalose exhibited suitable pharmacokinetic
61 properties and good biocompatibility.⁸⁾ Generally, two types of phospholipids, neutral
62 phosphatidylcholine (PC) and negatively-charged phosphatidylglycerol (PG) are used to
63 prepare LNs. PG was added to the LNs to improve the dispersibility because of electrostatic
64 repulsion. Here, we described the effect of the alkyl chain length and level of saturation of PC
65 and PG on the physicochemical properties of the LNs using various kinds of phospholipids
66 (**Fig. 1**).

67

68 **Results and Discussion**

69 **Effect of alkyl chain length of PC**

70 We prepared LNs consisting of dimyristoylphosphatidylcholine (DMPC)/DPPG,
71 dipalmitoylphosphatidylcholine (DPPC)/DPPG, and distearoylphosphatidylcholine
72 (DSPC)/DPPG, which had mean particle sizes of 46, 53, and 61 nm, respectively (**Fig. 2A**).

73 The mean particle sizes tended to increase as the alkyl chain length of the phospholipid
74 increased. The values of zeta potential of LNs using DMPC, DPPC, and DSPC were -50
75 mV , -51 mV and -50 mV , respectively (**Fig. 2B**) and there were no significant difference,
76 indicating no significant relationships between zeta potential and particle size or alkyl
77 chain lengths. The drug concentrations in LN suspensions using DMPC, DPPC, and DSPC
78 were 106 , 77.8 , and $71.6 \mu\text{g mL}^{-1}$, respectively (**Fig. 2C**) and a 4–5-fold increase compared
79 with the NI intact powder ($19.5 \mu\text{g mL}^{-1}$).⁹⁾ The calculated entrapment efficiencies for
80 DMPC, DPPC, and DSPC LNs were 99.5%, 98.9%, and 98.6%, respectively and these
81 values were similar to that of LNs with HSPC (99.5%), suggesting that almost all the NI was
82 found to be entrapped in the LNs. However, the drug concentration decreased as the alkyl
83 chain length of the phospholipid increased. Next, the storage stability of the prepared LNs
84 after 1 month in cool (4°C) and dark conditions is shown in **Fig. 3**. LNs with DMPC showed
85 a 30% increase in mean particle size compared with the size just after preparation. In
86 contrast, the mean particle size of LNs with DPPC and DSPC increased by only 14% and
87 4%, respectively (**Fig. 3A**). There were no significant changes, before and after storage. The
88 drug concentrations in LN suspensions were 52.3 , 74.7 , and $60.7 \mu\text{g mL}^{-1}$ for DMPC, DPPC,
89 and DSPC, respectively, 1 month after preparation (**Fig. 3B**). LNs with DMPC showed a
90 51% decrease in drug concentrations compared with just after preparation. The drug
91 concentration in the LN suspensions with DPPC and DSPC was maintained for 1 month.

92 The particle size of the LNs tended to increase, and the drug concentration in LN
93 suspensions tended to decrease, with increasing alkyl chain length. This tendency of particle
94 size changes conforms to previous reports on liposomes.^{10,11)} Due to the larger particle size of
95 the LNs with longer alkyl chain lipids, these particles could not pass through the filter and a
96 decrease in drug concentration might be observed. However, our group recently reported that
97 when LNs with a mean particle sizes of 68.5 and 93.3 nm were orally administrated to rats,

98 oral absorption of NI was improved in both samples.⁷⁾ Therefore, we consider that the
99 differences in mean particle size observed in this study would not adversely affect the
100 pharmacokinetics.

101 LNs with DMPC were unstable 1 month after preparation; this phenomenon might
102 be attributed to fast aggregation of the LNs or the weak drug entrapment ability of the DMPC
103 LNs. DMPC LNs showed a narrow particle size distribution with a large amount of small
104 particles (left part of **Fig. 4A**) compared with DSPC LNs (left part of **Fig. 4B**) just after
105 preparation. The smaller LNs were thermodynamically unstable and may easily adsorb to
106 larger LNs in suspension by Ostwald ripening.¹²⁾ In fact, DMPC LNs featured a biphasic size
107 distribution with peaks at 30 and 110 nm (right part of **Fig. 4A**), while DSPC LNs 1 month
108 after preparation showed a single peak (right part of **Fig. 4B**). In addition, the polydispersion
109 index of LNs with DMPC increased from 0.19 to 0.28. The size distribution of DPPC LNs
110 was similar to that of DSPC LNs. Therefore, the smaller particles found in DMPC LNs were
111 involved in the fast aggregation of LNs resulting in the increased particle size. In addition,
112 because of this aggregation, some change in the lipid layer may have occurred leading to
113 leakage of the entrapped drug from the LNs. A yellow precipitate was observed in the bottom
114 of the storage beaker and was assumed to be leaked NI (data not shown). Previous reports
115 have demonstrated that drug entrapment ability and bilayer stability in liposomes were
116 enhanced when longer alkyl chain lipids were used, as they formed a more rigid lipid
117 membrane owing to van der Waals forces.^{9,11)} This suggests that the weak drug entrapment
118 ability of DMPC LN may also be involved in the decrease in drug concentration under storage
119 conditions. Overall, these data indicate that although the particle sizes of LNs are increased to
120 some extent, the use of longer alkyl chain lipids might provide LNs with good stability.

121

122 **Effect of an unsaturated bond in PC**

123 Next, we prepared LNs consisting of dioleoylphosphatidylcholine (DOPC)/DPPG
124 and dierucoylphosphatidylcholine (DEPC)/DPPG. LNs prepared using DOPC and DEPC,
125 which have an unsaturated bond in the alkyl chain, had mean particle sizes of 57 and 59 nm,
126 respectively (**Fig. 5A**). There were no significant differences in the mean particle size of LNs
127 with shorter DOPC (18:1) or longer DEPC (22:1) chain lengths. The values of zeta potential
128 of LNs using DOPC and DEPC were -60 mV and -81 mV, respectively (**Fig. 5B**). The drug
129 concentration of each LN was determined (**Fig. 5C**) and both LNs had a high drug entrapment
130 efficiency of 99.8%. The drug concentrations in LN suspensions using DOPC and DEPC were
131 108 and $126 \mu\text{g mL}^{-1}$, respectively (**Fig. 5C**) indicating at least a 5-fold increase compared
132 with the NI intact powder. There were no significant differences. The drug concentration in
133 both the unsaturated LN suspensions was approximately 70–90% of the concentration in LNs
134 with HSPC. When the LNs were stored in cool and dark conditions for 1 month, LNs with
135 DOPC and DEPC had mean particle sizes of 65 and 61 nm, respectively. There were no
136 significant changes compared with just after preparation (**Fig. 6**).

137 In LNs prepared using saturated DSPC (**Fig. 2A**) and unsaturated DOPC (**Fig. 5A**),
138 which have the same number of carbons in the alkyl chains, no significant difference in the
139 mean particle size was observed. Therefore, we suggest that the presence of an unsaturated
140 bond in the alkyl chain of PC has no effect on the mean particle size of LNs used in this study.
141 Additionally, the tendency towards similar particle sizes for LNs with DOPC and DEPC,
142 which have different alkyl chains lengths, (**Fig. 5A**) might be explained by the LNs having the
143 same degree of unsaturation. Unsaturated phospholipids may be strongly influenced by the
144 effect of the double bond on the formation of the lipid membrane. Kučerka et al. reported that
145 unsaturated phospholipids were not greatly affected by the alkyl chain length because the
146 *cis*-double bond perturbed the hydrocarbon chain packing.¹³⁾ Therefore, LNs prepared using
147 DOPC and DEPC would have similar mean particle sizes. Unsaturated DOPC LNs had a high

148 drug concentration (**Fig. 5C**) compared with the corresponding saturated DSPC LNs with a
149 similar alkyl chain length (**Fig. 2C**), although they had similar mean particle sizes. This
150 tendency might be related to drug entrapment ability. Because unsaturated DOPC LNs have a
151 high drug entrapment ability, the amount of NI that became entrapped in the LNs and passed
152 through the filter was high, resulting in a high drug concentration.

153

154 **Effect of the alkyl chain length of PG**

155 Finally, we prepared LNs consisting of HSPC/ distearoylphosphatidylglycerol
156 (DSPG) and DSPC/DSPG. The alkyl chain of DSPG (18:0) is longer than DPPG (16:0) used
157 previously (see sections 3.1 and 3.2). LNs prepared with HSPC/DSPG and DSPC/DSPG had
158 mean particle sizes of 78 and 72 nm, respectively (**Fig. 7A**). Zeta potential of LNs using
159 HSPC/DSPG and DSPC/DSPG were -54 mV and -50 mV, respectively (**Fig. 7B**). There were
160 no significant differences. The drug entrapment efficiencies were 98.3% and 97.9% for LNs
161 with HSPC/DSPG and DSPC/DSPG, respectively. The drug concentrations in LN suspensions
162 using HSPC/DSPG and DSPC/DSPG were 51.3 and 79.1 $\mu\text{g mL}^{-1}$, respectively (**Fig. 7C**). NI
163 solubility also improved 3–4-fold in LNs prepared using DSPG as the PG. Particle size
164 increased, and drug concentration decreased, as the alkyl chain length of the saturated PG
165 increased, similar to the effect observed for the saturated PC. There were significant
166 differences in both mean particle size and drug concentration between the LNs with DPPG
167 and DSPG.

168 The observed trend between increased particle size and decreased drug
169 concentration can be explained by the similar reasons as mentioned in the alkyl chain length
170 of PC (see section 3.1). Additionally, in this study, although the amount of PG in LNs that
171 consisted of PC and PG (PC:PG = 5:1) was comparatively small, the alkyl chain length of the
172 PG affected the physicochemical properties of the LNs, such as particle size and drug

173 concentration (**Fig. 7**), rather than the alkyl chain length of the PC (**Fig. 2**). This tendency
174 might be explained by differences in the structures of PG and PC. The head group volume of
175 PG is smaller than PC and PG has repulsive electrostatic interactions. These differences result
176 in the surface area per lipid for PG being larger than that of the corresponding PC.¹⁴⁾ In this
177 study, the molecular weight of PG in the LNs was one sixth that of PC. However, the effective
178 surface area of lipid molecules in the LNs may increase, which affects properties, such as
179 particle size. Therefore, we consider that the effect of the alkyl chain length of PG on the
180 mean particle size was greater than its effect on drug concentration.

181

182 **Conclusions**

183 In the range of particle sizes obtained, phospholipids having various types of alkyl
184 chain did not affect the properties of the LNs, such as solubility and absorption.⁷⁾ From these
185 results, it appears that although the properties of the LNs showed some variation with
186 different phospholipids alkyl side chain lengths, overall, particles could be prepared using
187 many kinds of phospholipids. This method shows promise for enhancing the solubility of
188 poorly water-soluble drugs.

189

190 **Experimental**

191 **Materials**

192 NI, DSPC, DOPC, DEPC and DSPG were provided by Nippon Fine Chemical Co.,
193 Ltd. (Osaka, Japan). HSPC (COATSOME[®] NC-21), DMPC (COATSOME[®] MG-4040),
194 DPPC (COATSOME[®] MG-6060), and DPPG (COATSOME[®] MG-6060LS) were purchased
195 from Nippon Oil and Fats Co., Ltd. (Tokyo, Japan). Methanol (HPLC grade) and formic
196 acid (HPLC grade) were purchased from Wako Pure Chemical Industries, Ltd. (Osaka,
197 Japan). The membrane filters [pore size: 0.20 μm , polytetrafluoroethylene or cellulose

198 acetate] were purchased from Toyo Roshi Kaisha Ltd. (Tokyo, Japan). All reagents were of
199 the highest grade commercially available and all solutions were prepared using deionized
200 distilled water.

201

202 **Preparation of NI-lipid nanoparticle (LN) suspensions**

203 NI (40 mg) and lipid (1000 mg; PC:PG = 5:1 molar ratio) were physically mixed
204 in a mortar for 5 min. The mixture was then co-ground by a roll mill (R3-1R; Kodaira
205 Seisakusho Co., Ltd., Tokyo, Japan) for 5 min. The resultant roll mixture was dispersed in
206 200 mL of deionized distilled water and premixed using a Speed Stabilizer[®] (Kinematica
207 Co., Lucerne, Switzerland) at 9000 rpm for 10 min. Then, the coarse dispersions were
208 subjected to high pressure homogenization (Microfluidizer[®], M110-E/H; Microfluidics, Co.,
209 Newton, MA, USA) at 175 MPa with pass cycles of 100. Previously, when the NI-LN
210 suspensions containing 20, 25, 30, 40, 50 or 80 mg of NI and 1000 mg of lipid mixture
211 (HSPC and DPPG) were prepared, deposited NI crystal was observed within 12 h after
212 preparation in the LN suspensions containing more than 50 mg of NI. Therefore, we have
213 fixed the molar ratio of drug and lipid mixture in this study.

214

215 **Evaluation of the physical properties of NI-LN suspensions**

216 The mean particle size and zeta potential of prepared NI-LN suspensions were
217 measured using an electrophoretic light scattering photometer (ELS-8000; Otsuka
218 Electronics Co., Ltd., Osaka, Japan, for the mean particle size, Zetasizer nano ZS, Sysmex
219 Co., Ltd., for zeta potential) at room temperature.

220

221 **The concentration and the entrapment efficiency of NI in LN suspensions**

222 NI-LN suspensions were filtered through a 0.2- μ m membrane filter. Filtered LNs

223 were defined as the soluble state in this study. The concentration of NI was determined as
224 follows: aliquots of 200- μ L NI-LN suspensions were dissolved and diluted appropriately
225 with methanol. The resulting solution was analyzed by HPLC (LC-2010CHT; Shimadzu,
226 Kyoto, Japan). The analytical column was Cadenza CD-C18, 3 μ m, 4.6 mm \times 150 mm
227 (Imtakt Corp., Kyoto, Japan). The detector was a UV detector (wavelength: 230 nm),
228 column temperature was 40°C, the mobile phase was methanol/water = 5 (v/v), and flow
229 rate was 0.6 mL/min. Encapsulation efficiency of NI in the LN suspensions was calculated
230 by determining the amount of free drug using ultrafiltration. NI-LN suspensions (500 μ L)
231 were placed on an ultrafilter of Amicon[®] Ultra-0.5 Centrifugal Filter Devices (50 K device
232 50,000 MNWL; Merck Millipore Ltd., Billerica, MA, USA) in a centrifuge tube and
233 centrifuged at 20817 \times g at 4°C for 10 min. The ultrafiltrate containing the unencapsulated
234 drug was analyzed by HPLC. The entrapment efficiency of NI in LN suspensions was
235 calculated as follows: *entrapment efficiency (%) = (total drug content – unencapsulated*
236 *drug content) / total drug content \times 100.*

237

238 **Stability studies of NI-LN suspensions**

239 The physical stability of the LN suspensions was evaluated as previously
240 described.¹⁵⁾ Briefly, the NI-LN suspensions were kept in a closed clear glass beaker and
241 stored at 6°C. At 30 days after preparation, the mean particle size was measured as noted
242 above.

243

244 **Statistics**

245 The Student's t-test was used to assess the significance of the differences among the
246 various groups. Results with $P < 0.01$ or $P < 0.05$ were considered to be statistically
247 significant.

248

249 **Conflict of Interest**

250 The authors declare no conflict of interest

251

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- 279

280 **Figure captions**

281 **Figure 1. Chemical structures of the drug carriers.**

282 **Figure 2. Effect of alkyl chain length of PC on LNs containing DPPG (C16:0).** (A) Mean
283 particle size, (B) zeta potential and (C) concentration of NI. These data are the average values
284 obtained from three experiments (\pm S.D.).

285 **Figure 3. Stability of LN suspensions.** (A) Mean particle size and (B) concentration of NI.
286 These data are the average values obtained from three experiments (\pm S.D.).

287 **Figure 4. Particle size distribution of LNs.** (A) LNs prepared using DMPC and DPPG and
288 (B) LNs prepared using DSPC and DPPG. The left figure shows just after preparation and the
289 right figure shows 1 month after preparation.

290 **Figure 5. Effect of an unsaturated bond in PC on LNs containing DPPG (C16:0).** (A)
291 Mean particle size, (B) zeta potential and (C) concentration of NI. These data are the average
292 values obtained from three experiments (\pm S.D.).

293 **Figure 6. Stability of LN suspensions.** These data are the average values obtained from three
294 experiments (\pm S.D.).

295 **Figure 7. Effect of the alkyl chain length of PG on LNs containing HSPC (C12–20:0) or**
296 **DSPC (C18:0).** (A) Mean particle size, (B) zeta potential and (C) concentration of NI. These
297 data are the average values obtained from three experiments (\pm S.D.).